Material Safety Data Sheet

Section 1: Product Identification

MSDS Code: 415 - liquid  Name: Ferric Chloride
Related Part Numbers: 415-500ML; 415-1L; 415-4L; 415-20L
Use: For etching printed circuits boards.

Section 2: Hazardous Ingredients

<table>
<thead>
<tr>
<th>CAS#</th>
<th>Chemical Name</th>
<th>Percentage by weight</th>
<th>ACGIH TWA</th>
<th>Osha Pel</th>
<th>Osha Stel</th>
</tr>
</thead>
<tbody>
<tr>
<td>7705-08-0</td>
<td>Ferric Chloride</td>
<td>40</td>
<td>1mg/m^3</td>
<td>n/e</td>
<td>n/e</td>
</tr>
<tr>
<td>7647-01-0</td>
<td>Hydrochloric acid</td>
<td>1</td>
<td>5ppm</td>
<td>n/e</td>
<td>n/e</td>
</tr>
</tbody>
</table>

Section 3: Hazards Identification

WHMIS Codes: E
NFPA Ratings: Health 2  Flammability 0  Reactivity 2
HMIS Ratings: Health 2  Flammability 0  Reactivity 2

Eyes: Corrosive. Contact of liquid will cause severe eye burns, and corneal damage.

Skin: Corrosive. May cause severe skin irritation with possible burns.

Inhalation: May cause irritation mucous membranes and respiratory tract.

Ingestion: May be corrosive to the gastrointestinal tract. May cause chemical burns in the mouth, throat, esophagus, and stomach.

Chronic: Repeated exposure may cause an increased body load of iron, with possible chronic systemic effects.

Section 4: First Aid Measure

Eyes: Remove contact lenses. Flush with water or saline for 20 minutes. Get medical aid.

Skin: Wash skin with large quantities of soap and water. Get medical aid if symptoms persist.

Inhalation: Immediately remove from exposure to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical aid.

Ingestion: Do not induce vomiting. If conscious, give 1-2 glasses of water. Get medical aid.

Section 5: Fire Fighting Measures

Autoignition Temperature: n/a  Flash Point: n/a  LEL / UEL: n/a
Extinguishing Media: n/a
General Information: Will not burn.

Section 6: Accidental Release Measures

Spill: Provide adequate ventilation. Wear appropriate personal protection. Sprinkle absorbent compound onto...
Procedure: spill, then sweep into a plastic container. Wipe up further residue with paper towel and place into container. Wash spill area with soap and water.

**Section 7: Handling and Storage**

Handling: Wash thoroughly after handling. Avoid contact with eyes, skin, and clothing. Do not ingest or inhale. Do not expose container to heat or flame.

Storage: Keep from freezing. Store in a cool, dry, well ventilated area, away from incompatible substances.

**Section 8: Exposure Controls**

Routes of entry: Eyes, ingestion, inhalation, and skin.

Ventilation: Use adequate general or local exhaust ventilation to keep airborne concentrations below exposure limits.

Personal Protection: Wear appropriate protective eyeglasses or chemical safety goggles. Wear appropriate protective clothing to prevent skin contact. Use a NIOSH approved respirator when necessary.

**Section 9: Physical and Chemical Properties**

<table>
<thead>
<tr>
<th>Physical State: Liquid</th>
<th>Odor: odorless</th>
<th>Solubility: miscible</th>
<th>Evaporation Rate: slow</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point: 110°C</td>
<td>Specific Gravity: 1.43</td>
<td>Vapor Pressure: 1 PSI @20°C</td>
<td>Vapor Density: n/e pH: 1</td>
</tr>
</tbody>
</table>

**Section 10: Stability and Reactivity**

Stability: Stable at normal temperatures and pressures.

Conditions to avoid: Incompatible materials.

Incompatibilities: Alkalis, oxidizers, corrosive to metals.

Polymerization: Will not occur.

Decomposition: Prolonged contact with metals may produce flammable hydrogen gas.

**Section 11: Toxicological Information**

Sensitization: (effects of repeated exposure) No

Carcinogenicity: (risk of cancer) No

Teratogenicity: (risk of malformation in an unborn fetus) No

Reproductive Toxicity (risk of sterility): TDLo: 29mg/kg (rat)

Mutagenicity: (risk of heritable genetic effects): No

Lethal Exposure Concentrations: Ingestion (LD50): 4500 mg/kg (rat) Inhalation (LC50): n/e Skin (LD50): n/e

**Section 12: Ecological Information**

General Information: Avoid runoff into storms and sewers which lead into waterways. Water runoff can cause environmental damage.

Environmental Impact Data: (percentage by weight) CFC: 0 HFC: 0 Cl.Solv.: 0 VOC: 0 HCFC: 0 ODP: 0

MSDS Code: 415
Section 13: Disposal Information

General Information: Dispose of in accordance with all local, provincial, state, and federal regulations. Water runoff can cause environmental damage.

Section 14: Transportation Information

Ground: - (all sizes 4L or smaller)
Consumer Commodity, ORM-D

Ground: - (all sizes larger than 4L)
Shipping name Ferric Chloride Solution, UN#2582, Packing Group 3, Class 8. Shipper must be trained and certified. Refer to CFR 49, TDG regulation (Canada).

Air:
Do not ship by air.

Sea:
Shipper must be trained and certified. Refer to IMDG regulations.

Section 15: Regulatory Information

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by the Controlled Products Regulations.

SARA (Superfund Amendments and Reauthorization Act of 1986, USA, 40 CFR 372.4)
None of the chemicals in this product have a reportable quantity.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)
This product does not contain any chemicals subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)
All substances are TSCA listed.

CAA (Clean Air Act, USA)
This product does not contain any class 1 ozone depletors.
This product does not contain any class 2 ozone depletors.
This product does not contain any chemicals listed as hazardous air pollutants.

California Proposition 65 (Chemicals know to cause cancer or reproductive toxicity, May 1, 1997 revision, USA)
This product does not contain any chemicals listed.

Health Canada
Labeling and containers used in this product are listed in compliance with Consumer Chemicals and Container regulations.

Environment Canada
Chemicals in this product are listed on the Domestic Substances List in the Canadian Environmental Protection Act
This product does not contain any ozone depleting substances.

Industry and Science Canada
Labeling, product identity, net quantity declaration, minimum printing type size heights, and packaging of this product is in compliance with the Consumer Packaging and Labeling Act and Regulations. This product is not slack filled in accordance with chapter 4 prohibitions.

RoHS (The restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2004).
This product is RoHS compliant.

Section 16: Other Information
Definitions: n/a = not applicable, n/e = not established

Disclaimer: This material safety data sheet is provided as an information resource only. M.G. Chemicals believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to verify its validity. The buyer assumes all responsibility of using and handling the product in accordance with federal, state, and local regulations.